



Replacement technology



FOR RESIDENTIAL
AND COMMERCIAL
APPLICATIONS

The Daikin solution to upgrade R-22 and R-407C systems

Due to significant developments in heat pump technology, today's air conditioning systems, running on R-410A refrigerant, offer better performances than R-22 and R-407C systems did in the past. Furthermore, R-22 will be soon unavailable in Europe. Already today, only reclaimed or recycled R-22 can be used for servicing. To upgrade R-22 and R-407C systems as cost effectively as possible, Daikin units can be installed using existing pipe work.

Replacement technology is available for residential and commercial applications in the following ranges:

- > Split
- > Sky Air
- > VRV

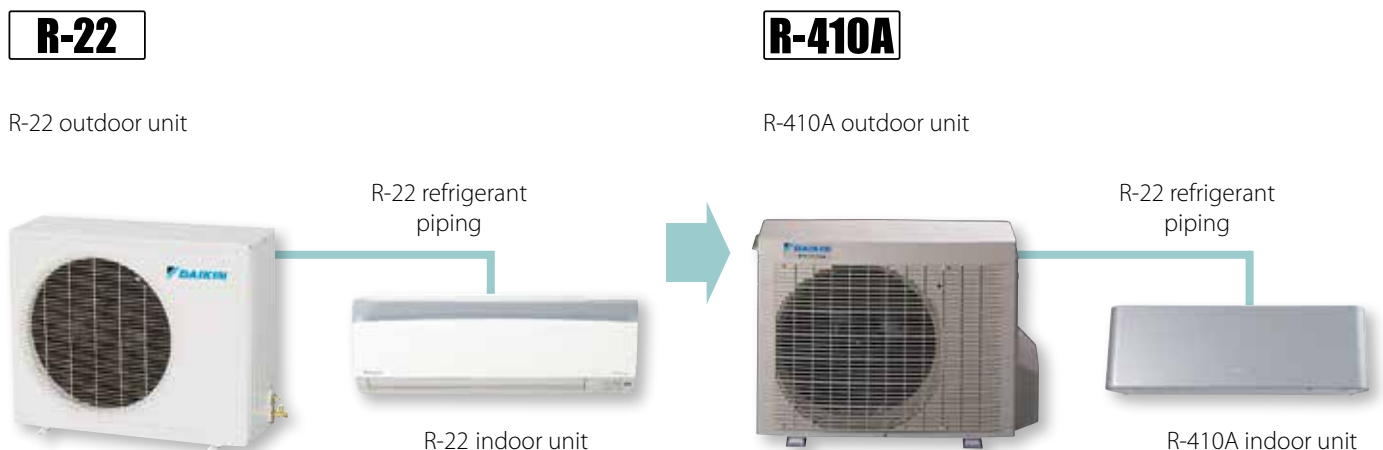
Plan your system replacement now!

The R-22 phase out regulation will impact on all currently operating R-22 systems, although reliable R-22 equipment does not need to be replaced immediately because maintenance can be carried out with recycled or reclaimed R-22 until 1st January 2015. However, not enough R-22 is currently reclaimed or recycled to cover the demand. As a consequence, supply shortages and price increases are expected. If there is no reclaimed or recycled R-22 available, certain repairs (for example: compressor change) will no longer be possible and considerable air conditioning system downtime can occur.

It is therefore worthwhile to consider a replacement system before 2015, especially for air conditioning systems with a large impact on the daily running of the business.

Low cost refurbishment

By reusing the refrigerant piping, the cost of upgrading your system to one using R-410A has been kept to a minimum. In some cases, such as the VRV system, even the indoor unit can be reused.



Benefits of upgrading to an R-410A system

Fast installation

Since the existing piping can remain, the installation is faster and less intrusive than in the case of a completely new installation. Sometimes, in the case of VRV installations, it is even possible to keep existing indoor units. As a result, the impact on the daily running of the business will be limited.

Planned downtime

Downtime can be carefully planned: whereas if a problem occurs when not enough reclaimed R-22 is available, a long and unplanned downtime can be the result.

Reduced installation cost

Keeping the existing pipe work means a faster and less intrusive installation (no need to break open walls) and fewer materials used in the operation, which also translates into economic savings.

Best design and functionalities

The upgrade into an R-410A system also means accessing a wide choice of innovative indoor units that excel in terms of design, such as the award-winning Daikin Emura, and also in terms of comfort and functionality, such as the round flow cassette.



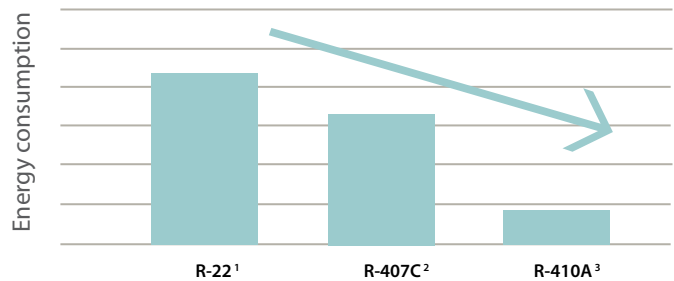
Increasing efficiencies

Upgrading an old R-22 system will result in increased system efficiency. Efficiency gains of more than 70% in cooling can be realized, by virtue of technological developments in current heat pump technology such as variable refrigerant temperature and the more efficient R-410A refrigerant. Increased energy efficiency equals lower energy consumption, and subsequently lower energy costs.

Example for VRV

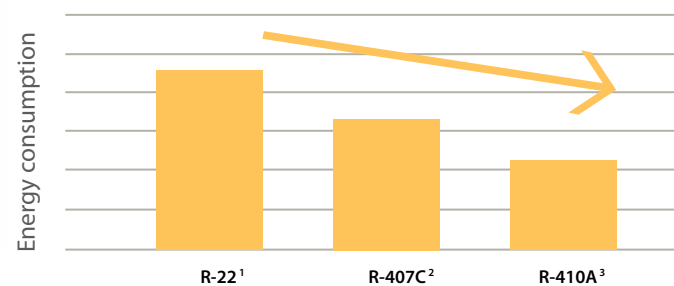
81% less consumption in cooling mode

Energy use of a 10HP system in cooling



48% less consumption in heating mode

Energy use of a 10HP system in heating



- ¹ R-22: RSXY-KA7
- ² R-407C: RSXYP-L7
- ³ R-410A: RXYQQ-T



Reduced environmental impact

Next to being more energy efficient, and thus producing less CO₂ emissions, R-410A also has zero ozone depletion potential. Furthermore, as no new copper piping is required, less waste is produced during the installation.



reddot design award
honourable mention 2010



GOOD
DESIGN



Designpreis
Deutschland
2011
NOMINEE



product
design
award
2010



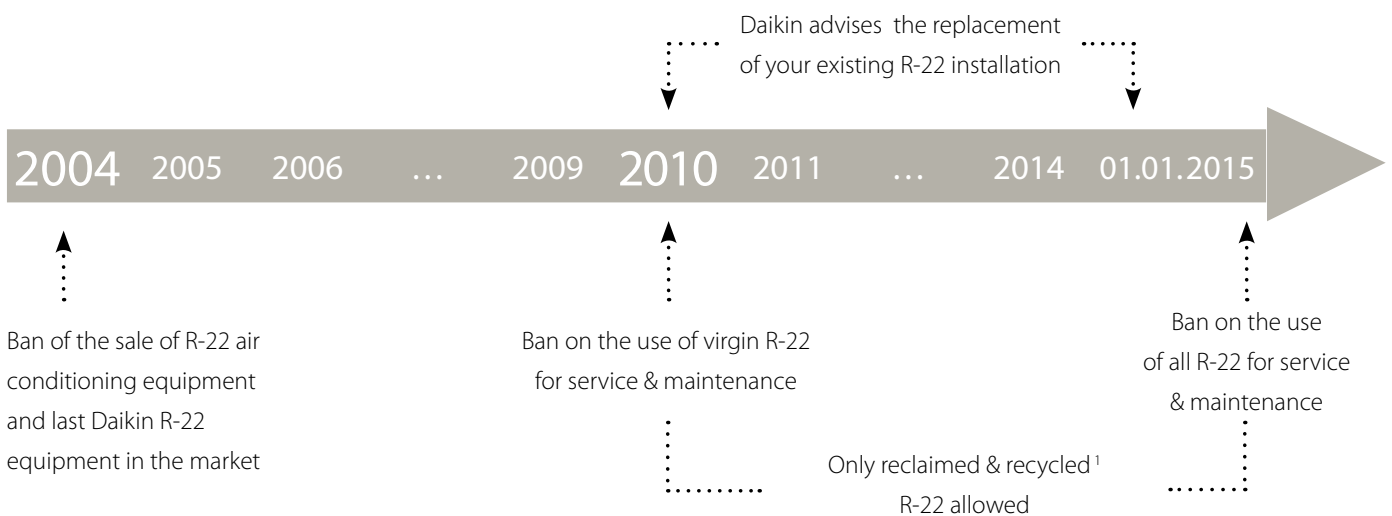
R-22, an ozone depleting refrigerant

R-22 is a hydrochlorofluorocarbon (HCFC) which was commonly used in air conditioning systems. When R-22 is released into the air, the ultraviolet rays of the sun cause it to decompose and chlorine is released in the stratosphere. Chlorine reacts with ozone, reducing the amount of the ozone.

Due to ozone layer depletion, harmful ultraviolet rays reach the surface of the earth giving rise to a number of health and environmental issues. The international community therefore, signed the Montreal Protocol to phase out ozone depletion materials by 2030. The European Union however, decided to ban R-22 already in 2015.

Daikin advises to replace your existing installation already today.

When will R-22 be banned in Europe?



¹ Recycled: re-use of R-22 following a basic cleaning process. Recycled R-22 must be re-used by the same company that carried out the recovery (can be done by installer)
 Reclaimed: reprocessed R-22 in order to meet the equivalent performance of virgin R-22 (by specialized company)

Overview of units suitable for replacement - Split and Sky Air

Pair application

Indoor units		Outdoor units		Residential applications - Split						Light commercial applications - Sky Air					
		RXG-L	RXS-L	RXS-F	RX-JV	RX-GVB	RXLG-L	RXL-L	RZQG-L8/7V1	RZQG-L(8)Y1	RZQSG-L(3/8)Y1	RZQSG-L(8)Y1	RZQ-C		
Residential applications - Split	Wall mounted	FTXG-LW/LS	✓					✓							
		FTXS-K		✓					✓						
		FTXS-G			✓										
		FTX-JV				✓									
		FTX-GV					✓								
	Concealed ceiling	FDXS-F		✓	✓				✓						
	Floor standing	FVXG-K	✓						✓						
Light commercial - Sky Air	Ceiling mounted cassette	FVXS-F		✓					✓						
		FLXS-B		✓											
	Concealed ceiling	FCQG-F		✓	✓					✓	✓	✓	✓	✓	✓
		FCQHG-F		✓						✓	✓	✓	✓	✓	✓
		FFQ-C		✓	✓					✓	✓	✓	✓	✓	✓
		FBQ-C8		✓	✓					✓	✓	✓	✓	✓	✓
	Wall mounted	FDO-C								✓	✓	✓	✓	✓	✓
		FDO-B								✓	✓	✓	✓	✓	✓
	Ceiling suspended	FAQ-C													✓
		FHQ-C		✓	✓					✓	✓	✓	✓	✓	✓
Floor standing	FUQ-C													✓	
	FVQ-C													✓	

Note: The information on the possible connections between indoors and outdoors provided in this leaflet is only an indication. Please always make sure that the specific combination used for replacement is an official combination.

Multi application

Connectable indoor units	Wall mounted										Floor standing						Flexi type			Round flow cassette			Fully flat cassette			Concealed ceiling						Ceiling suspended								
	FTXG-JA/JW			CTXS-K			FTXS-K				FTXS-G		FTX-JV		FVXG-K		FVXS-F		FLXS-B		FCQG-F			FFQ-C			FDXS-F			FDBQ-B/FBQ-C8			FHQ-C							
	25	35	50	15	35	20	25	35	42	50	60	71	20	25	35	25	35	50	25	35	50	60	35	50	60	25	35	50	60	25	35	50	60	25	35	50	60			
2MXS40H	•	•	•	•	•	•	•	•	•	•					•	•	•	•	•	•									•	•	•	•								
2MXS50H	•	•	•	•	•	•	•	•	•	•					•	•	•	•	•	•									•	•	•	•								
3MXS40K	•	•	•	•	•	•	•	•	•	•					•	•	•	•	•	•									•	•	•	•								
3MXS52E	•	•	•	•	•	•	•	•	•	•					•	•	•	•	•	•									•	•	•	•								
3MXS68G	•	•	•	•	•	•	•	•	•	•					•	•	•	•	•	•									•	•	•	•								
4MXS68F	•	•	•	•	•	•	•	•	•	•					•	•	•	•	•	•									•	•	•	•								
4MXS80E	•	•	•	•	•	•	•	•	•	•					•	•	•	•	•	•									•	•	•	•								
5MXS90E	•	•	•	•	•	•	•	•	•	•					•	•	•	•	•	•									•	•	•	•								

Twin /Triple /double application

Capacity class	FCQG-F					FFQ-C		FDXS-F		FBQ-C8					FHQ-C					FUQ-C			FAQ-C			FDQ-C		
	50	60	71	100	125	50	60	50	60	50	60	71	100	125	50	60	71	100	125	71	100	125	71	100	125	71	100	125
RZQ200C	4	3	3	2		4	3	4	3	4	3	3	2		4	3	3	2		3	2		3	2		3	2	
RZQ250C		4			2	4		4		4			4			2			2			2			2			2

Capacity class	FCQHG-F		FCQG-F				FFQ-C				FDXS-F				FBQ-C8				FHQ-C				FAQ-C		FUQ-C			
	71	35	50	60	71	35	50	60	35	50	60	35	50	60	71	35	50	60	71	35	50	60	71	71	71	71		
RZQG71L8V1		2				2					2				2					2								
RZQG100L8V1		3	2			3	2				3	2			3	2				3	2							
RZQG125L8V1		4	3	2		4	3	2			4	3	2		4	3	2			4	3	2						
RZQG140L7V1	2	4	3			2	4	3			4	3			4	3				2	4	3			2	2	2	2

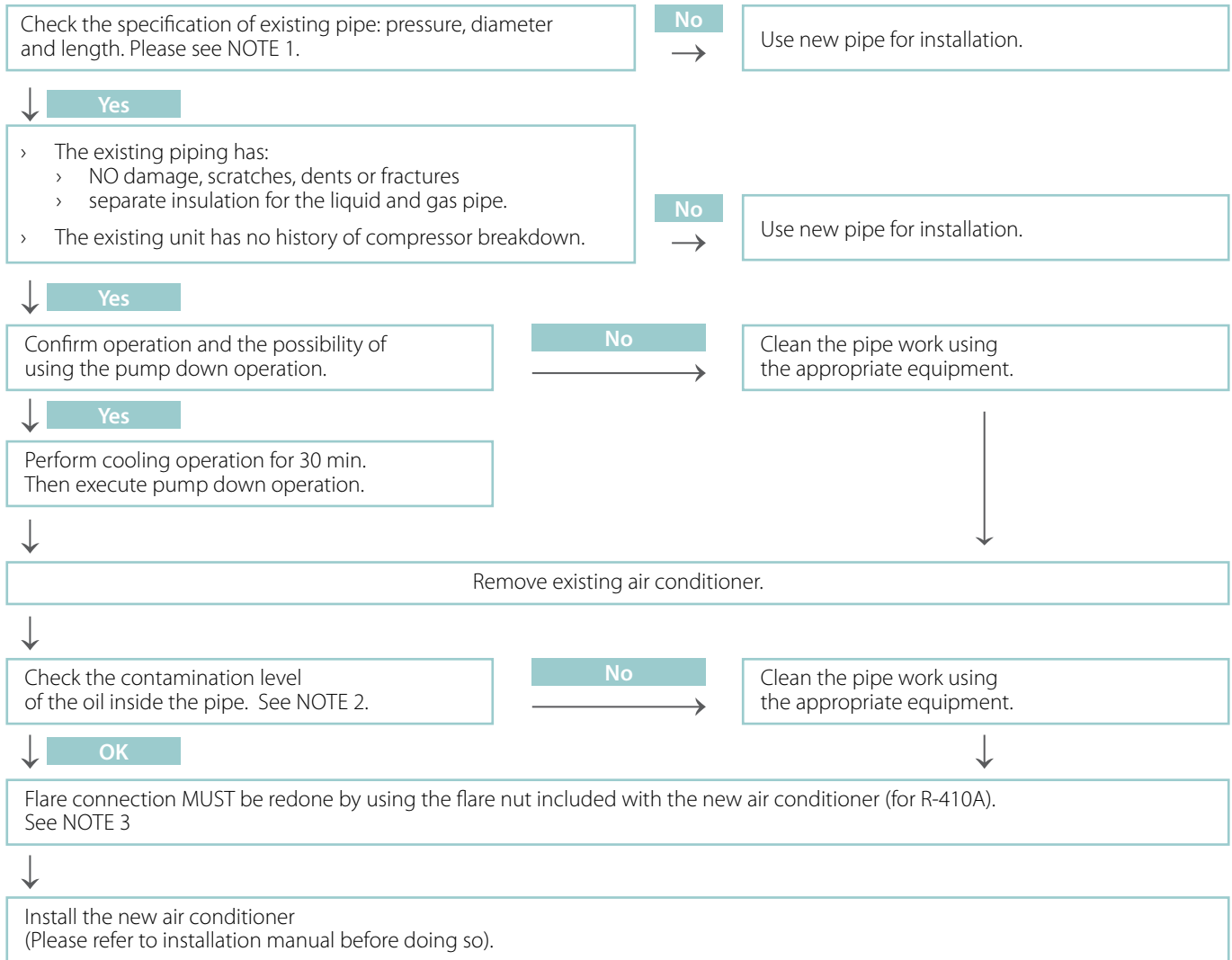
Capacity class	FCQHG-F		FCQG-F				FFQ-C				FDXS-F				FBQ-C8				FHQ-C				FAQ-C			
	71	35	50	60	71	35	50	60	35	50	60	35	50	60	71	35	50	60	71	35	50	60	71	71		
RZQSG71L3V1			2					2			2				2					2						
RZQSG100L8V1			3	2		3	2				3	2			3	2				3	2					
RZQSG125L8V1			4	3	2	4	3	2			4	3	2		4	3	2			4	3	2				
RZQSG140LV1	2	4	3			2	4	3			4	3			4	3				2	4	3			2	2

VRV

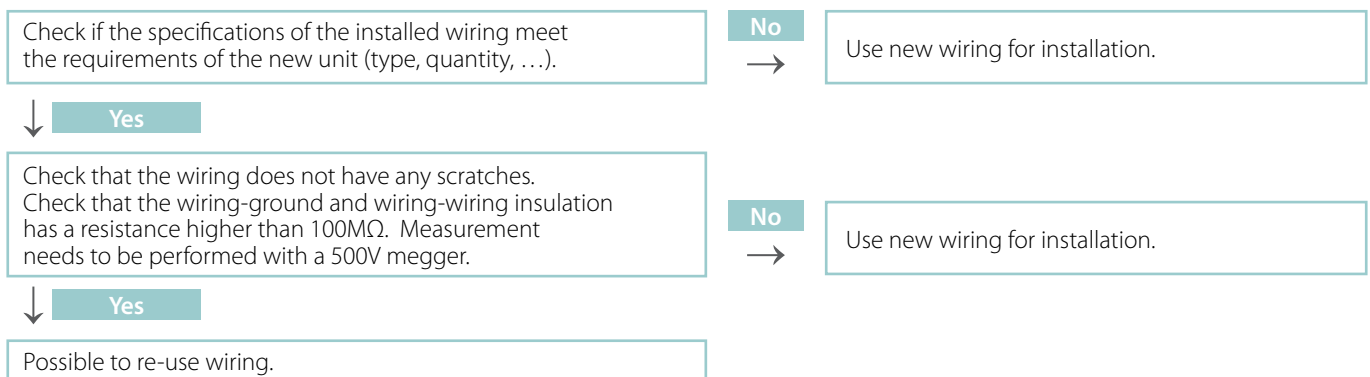
HP	5	8	10	12	13	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48
Capacity class	140		280		360		460	500	540	636	712	744	816	848									
VRV III-Q																							
RQCEQ-P			✓		✓		✓	✓	✓	✓	✓	✓	✓	✓									
VRV III-Q - H/R																							
HP	5	8	10	12	13	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42	44	46	48
VRV III-Q																							
RQYQ-P		✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
VRV III-Q - H/P																							

Procedure for Split/Sky Air

Re-use of the existing pipe work



Re-use of the existing wiring



NOTE 1/ Pipe specifications

1. Pipe thickness

Outside diameter (mm)	Material	Thickness (mm)
6.4	O	0.8
9.5	O	0.8
12.7	O	0.8
15.9	O	1.0
19.1	1/2H	1.0

O: annealed
1/2H: half hard

2. Capacity class and pipe diameter

	Liquid Gas	6.4		9.5		12.7	
		9.5	12.7	15.9	19.1	15.9	19.1
Split	2.0-4.2kW	•	o	x	x	x	x
	5.0-6.0kW	x	•	o	x	x	x
	7.1kW	x	x	•	Δ	x	x
Sky Air	7.1kW	x	Δ	Δ	•	x	Δ
	10.0-14.0kW	x	x	Δ	•	o	Δ
	20.0-25.0kW	Refrigerant pipe size-up required. Please consult the RZQ-C installation manual.					

- Possible (Standard condition)
- o Possible (With no impact on chargeless length* and total length)
- Δ Possible (With impact on chargeless length* and total length)
- x Impossible

refer to NOTE 1.3 for more information

3. Chargeless length* and total length

Split	Liquid pipe	7.1kW
Chargeless length	6.4mm	10m
	9.5mm	4m
Max. total length	6.4mm	30m
	9.5mm	12m

If the installation requires longer piping length than chargeless length, add refrigerant at the rate of 20g/m (liquid pipe: 6.4mm), 50g/m (liquid pipe: 9.5mm)

Sky Air (RZQG)	Liquid pipe	71	100	125-140
Chargeless (equivalent)	6.4mm	10m (15m)		
	9.5mm	30m (40m)		
	12.7mm	15m (20m)		
Max. total length (equivalent)	6.4mm	10m (15m)		
	9.5mm	50m(70m)	75m (95m)	
	12.7mm	25m(35m)	35m(45m)	

Sky Air (RZQSG)	Liquid pipe	71	100	125-140
Chargeless (equivalent)	6.4mm	10m (15m)		
	9.5mm	25m (35m)		
	12.7mm	10m (15m)		
Max. total length (equivalent)	6.4mm	10m (15m)		
	9.5mm	30m (50m)	50m (70m)	
	12.7mm	15m (25m)	25m (35m)	

Follow the installation manual for additional refrigerant charge.
* Maximum piping length achievable without additional refrigerant charge.
For more detailed information on RZQ-C consult the installation manual.

Multi model application	Liquid pipe	Chargeless length	Max. Total length
2MXS40	6.4mm	20m	30m
2MXS50			
3MXS52		30m	50m
3MXS68			
4MXS68			
4MXS80			
5MXS90	75m		

If the installation requires longer piping length than chargeless length, add refrigerant at the rate of 20g/m (Liquid pipe: 6.4mm). Should any 9.5 mm piping be in place, use the following formula to determine the required additional refrigerant charge.

ARC=Yx50+(X-30)x20
ARC: additional refrigerant charge (g)
X: 6.4mm liquid piping length (m)
Y: 9.5mm liquid piping length (m)

In case of 4MX80: If 0 < ARC < 800 g, apply ARC
If ARC > 800 g, apply 800 g (MAX)
If ARC < 0 g, no additional refrigerant charge required

In case of 5MX90: If 0 < ARC < 900 g, apply ARC
If ARC > 900 g, apply 900 g (MAX)
If ARC < 0 g, no additional refrigerant charge required

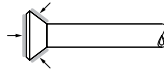
NOTE 2/ Contamination level of the oil

Check the colour of the oil in the existing piping by dipping a piece of white paper or cloth into it. If the oil is colourless, the re-use of the pipe work in place is allowed. An oil checking card can also be used for this purpose (reference nr = 4PW18628-1).

NOTE 3/ Flare connection

Precautions for flare connection:

- > Please refer to the table for the dimensions for processing flares and for the tightening torques. (Too much tightening will end up splitting of the flare.)
- > When connecting the flare nut, apply refrigerating machine oil to the flare (inside and outside) and first screw the nut 3 or 4 turns by hand.
- > After completing the installation, carry out a gas leak inspection of the piping connections with nitrogen and such.



Piping size	Flare nut tightening torque	All dimensions for processing flares (mm)	flare shape
Ø6.4	14.2~17.2 N·m (144~176 kgf·cm)	8.7~9.1	
Ø9.5	32.7~39.9 N·m (333~407 kgf·cm)	12.8~13.2	
Ø12.7	49.5~60.3 N·m (504~616 kgf·cm)	16.2~16.6	
Ø15.9	61.8~75.4 N·m (630~770 kgf·cm)	19.3~19.7	
Ø19.1	97.2~118.6 N·m (989.8~1208 kgf·cm)	23.6~24.0	

NOTE 4/ Sky Air installation:

In case of twin, triple and double twin installations, a strength pressure test must be performed on the existing piping and piping joints. This test needs to be executed according to EN 378-2 (2009), chapter 6.3.3. The acceptance criteria for the test is that no permanent deformation shall occur in the piping and piping joints at a test pressure of minimum 1.1xPS (PS = maximum allowable pressure). Only in that case is the re-use of the piping and piping joints possible (please check the nameplate of the replacement unit to determine the maximum allowable pressure PS). The strength pressure test should be followed by a tightness test, according to EN 378-2 (2009), chapter 6.3.4.

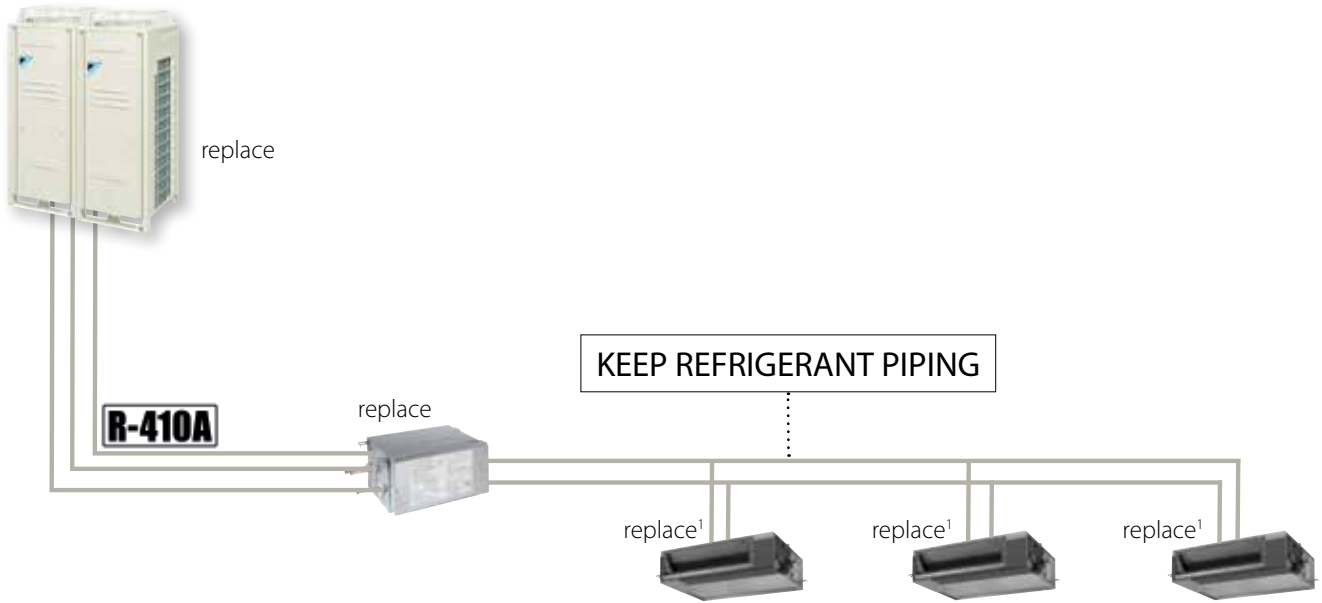
NOTE 5/ Precautions for refrigerant piping

- > Foreign material (air, mineral oil, moisture, ...) should be prevented from getting mixed into the system. If any refrigerant gas leaks while working on the unit, ventilate the room thoroughly right away.
- > Only use R-410A as a refrigerant.
Installation tools: use only installation tools (gauge manifold charge hose, etc.) that are appropriate for R-410A installations so as to withstand the pressure.
Vacuum pump: use a 2-stage vacuum pump with a non-return valve. Make sure the pump oil does not flow back into the system while the pump is not working. Use a vacuum pump which can evacuate to -100.7 kPa (5 Torr, -755 mmHg).
- > If the local piping has welded connections, check them for gas leaks.

Procedure for VRV

What should be replaced?

1. Replace outdoor unit.
2. Replace BS-boxes (in case of H/R)
3. Replace indoor units if required ¹
4. The system will automatically clean the piping & charge the correct amount of R-410A refrigerant



¹ Indoor units from K-series or later can remain. Mix of old R-22 and new R-410A indoor units is not possible.

Additional precautions when replacing a non-Daikin system

Check if the installed refrigerant piping can be re-used. Check wall thickness, diameter, refrigerant branch pipes, piping lengths, refrigerant oil and insulation according to the following minimum requirements.

Minimum wall thickness

The existing piping should have a design pressure of 3.3 MPa. There should be no corrosion. Minimum wall thickness should follow the table below:

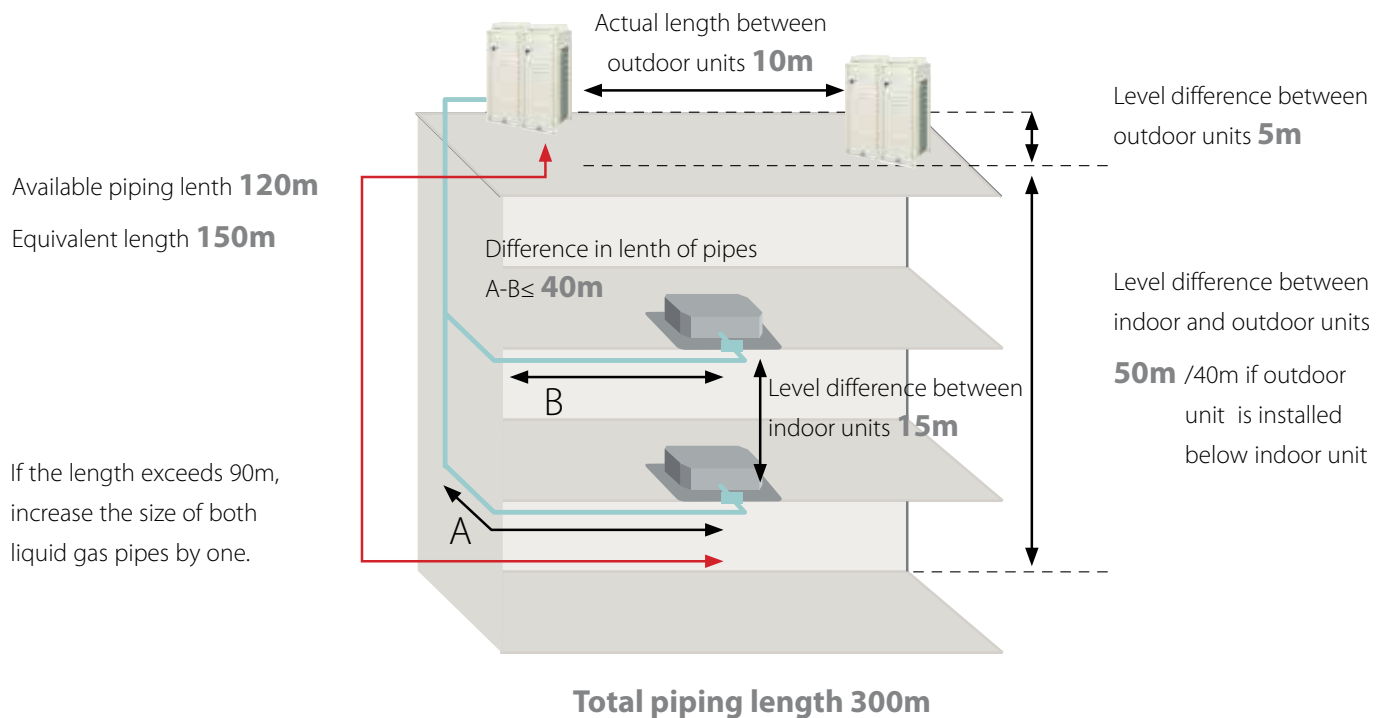
Nominal diameter of pipe	O material		1/2H, H material	
	Min. wall thickness	Daikin indication for R-22 VRV	Min. wall thickness	Daikin indication for R-22 VRV
Ø 6.4	0.4	0.8	-	-
Ø 9.5	0.5	0.8	(0.3)	-
Ø 12.7	0.7	0.9	(0.4)	-
Ø 15.9	0.9	1.0	(0.5)	-
Ø 19.1	1.0	1.0	(0.6)	-
Ø 22.2	1.15	1.2	0.6	1.0
Ø 25.4	(1.4)	-	0.7	1.2
Ø 28.6	(1.5)	-	0.8	1.2
Ø 31.8	(1.7)	-	0.9	1.4
Ø 38.1	(2.0)	-	1.1	1.4
Ø 44.5	(2.4)	-	1.2	1.6

Refrigerant branch pipes

Refrigerant branch pipes can be re-used if they can withstand a pressure of 3.3 MPa. The Y-refnets, T-refnets and headers can be re-used. Special items that implement decompression (for example: an oil trap) are not allowed.

Maximum piping lengths

Check if piping lengths are within the parameters.



Piping diameters

Check if existing piping diameters are acceptable for the required capacity. Please contact your local dealer for more information.

Insulation of refrigerant piping

Both gas and liquid piping should be insulated.

Refrigerant oil

If one of the following oils was used the refrigerant piping can be re-used:

- > Suniso
- > MS
- > HAB
- > Barrel Freeze
- > Ferreol
- > Ethereal
- > Ester

VRV-Q features

Fast installation

It is not necessary to remove the existing piping and even the indoor units can remain (depending on type of indoor unit). This means work only has to be carried out at the outdoor unit and not inside your building in case of a heat pump installation. The outdoor unit automatically charges the refrigerant and cleans the refrigerant piping. This unique Daikin feature makes the installation time even shorter.

No limitations on system history

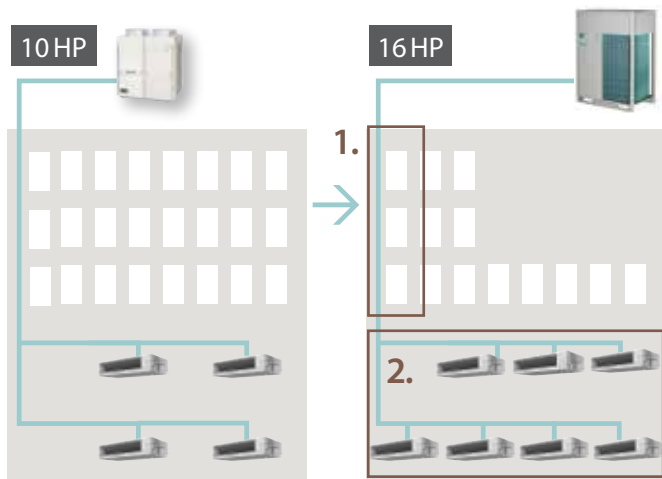
As a result of the combined automatic charging and refrigerant pipe cleaning function, it is possible to ensure a clean piping network, even when a compressor breakdown has previously occurred. In this way all correctly installed R-22 and R-407C VRV and competitor VRF systems can be replaced.

Limited and phased investment cost

It is possible to spread the various stages of replacement over a period of time because the indoor units can remain in most cases. The air conditioning replacement could, therefore, be incorporated in the general refurbishment schedule of the building and the investment cost can be spread. A further reduction in installation cost can be achieved by maintaining the existing refrigerant copper pipe work.

Possibility of increasing the capacity

Cooling loads often increase after to the initial installation of the air conditioning system. The Replacement VRV (VRV VIII-Q) enables system capacity to be increased without changing the refrigerant piping (depending on system characteristics). For example: it is possible to install a 16 HP Replacement VRV on the refrigerant piping of an R-22 10 HP system.

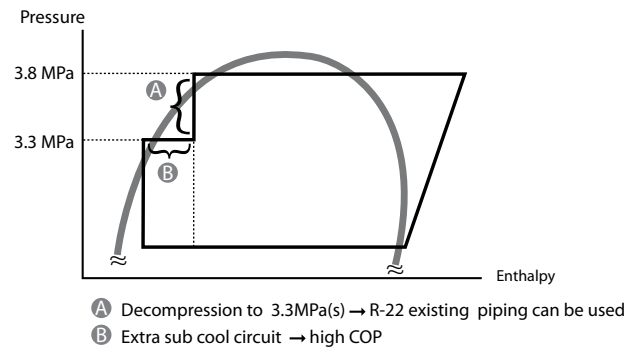


1. Keep main piping 2. Install indoor units with a higher total capacity

Technologies of VRV-Q

Reduced Pressure

As R-22 VRV systems used to work on a lower pressure than R-410A systems / thus the copper refrigerant piping was also designed for these lower pressures. Therefore the Replacement VRV must operate at lower pressures than the standard VRV series. However thanks to the sub cool circuit a high efficiency level can be kept even with the lower pressures.



VRV IV Technologies



Customize your VRV for best seasonal efficiency & comfort with the weather dependant Variable Refrigerant Temperature function

- › **Optimise the match of building requirements with comfort and efficiency**
- › **Automatic adjustment of refrigerant temperature guarantees customer satisfaction**

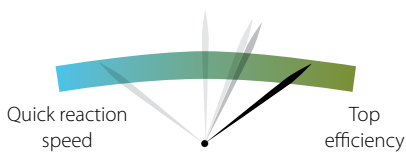
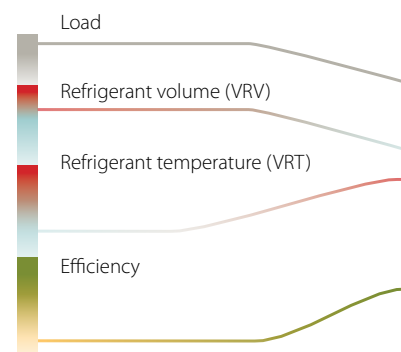
Revolutionary variable refrigerant temperature (VRT) control automatically adapts your VRV to your individual building and climate requirements for comfort and efficiency, thus drastically reducing operational running costs.

For example, in mid season when there is little cooling needed and the room temperature is close to the setpoint, the system will adjust its refrigerant temperature to a higher temperature so less energy is needed, leading to major savings in seasonal efficiency.

Unique VRT automatic mode leads to 28% increase in seasonal efficiency

In automatic mode the system will go for maximum efficiency throughout most of the year and for quick reaction speed on the hottest days, ensuring comfort at all times while still resulting in an increased seasonal efficiency up to 28%.

Automatic mode (Default setting on VRV IV)



The perfect balance :
Maximum efficiency throughout most of the year. Quick reaction speed on the hottest days

VRV configurator software

- › **Less time needed for commissioning**
- › **Manage multiple systems in exactly the same way**
- › **Retrieve initial system settings**



Simplified commissioning

The VRV configurator is an advanced software solution that allows for easy system configuration and commissioning:

- › less time is required on the roof configuring the outdoor unit.
- › multiple systems at different sites can be managed in exactly the same way, thus offering simplified commissioning for key accounts.
- › Initial settings on the outdoor unit can be easily retrieved.

Simplified servicing

Outdoor unit display for quick on-site settings and easy read out of errors together with the indication of service parameters for checking basic functions.

- › easy-to-read error report.
- › indication of basic service parameters to quickly check basic functions.
- › clear menu indicating quick and easy on-site settings.



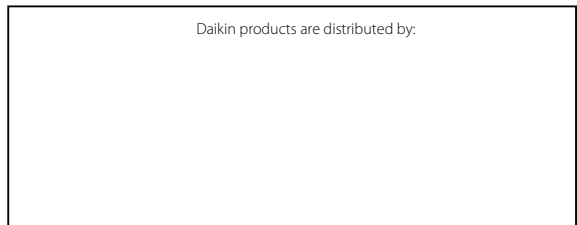
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