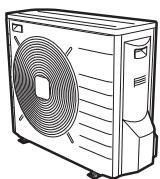




Installation manual

Daikin Altherma hybrid heat pump – outdoor unit



**EVLQ05CAV3
EVLQ08CAV3**

Installation manual
Daikin Altherma hybrid heat pump – outdoor unit

English

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1 About the documentation

1.1 About this document

Target audience

Authorised installers

Documentation set

This document is part of a documentation set. The complete set consists of:

- **General safety precautions:**
 - Safety instructions that you must read before installing
 - Format: Paper (in the box of the indoor unit)
- **Heat pump module installation manual:**
 - Installation instructions
 - Format: Paper (in the box of the indoor unit)
- **Gas boiler module installation manual:**
 - Installation and operation instructions
 - Format: Paper (in the box of the gas boiler unit)
- **Outdoor unit installation manual:**
 - Installation instructions
 - Format: Paper (in the box of the outdoor unit)
- **Installer reference guide:**
 - Preparation of the installation, technical specifications, reference data,...
 - Format: Digital files on <http://www.daikineurope.com/support-and-manuals/product-information/>

▪ Addendum book for optional equipment:

- Additional info about how to install optional equipment
- Format: Paper (in the box of the indoor unit) + Digital files on <http://www.daikineurope.com/support-and-manuals/product-information/>

Latest revisions of the supplied documentation may be available on the regional Daikin website or via your dealer.

The original documentation is written in English. All other languages are translations.

2 About the box

2.1 Outdoor unit

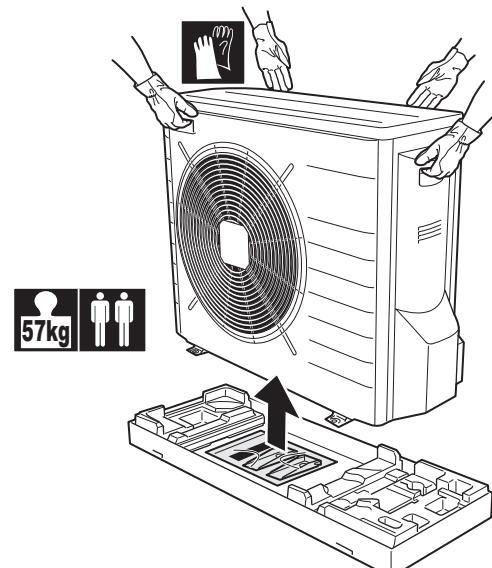
2.1.1 To remove the accessories from the outdoor unit

- 1 Lift the outdoor unit.

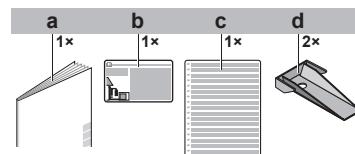


CAUTION

Only handle the outdoor unit as follows:



- 2 Remove the accessories at the bottom of the package.

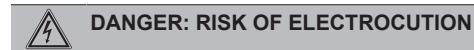


- a Outdoor unit installation manual
- b Fluorinated greenhouse gases label
- c Multilingual fluorinated greenhouse gases label
- d Unit mounting plate

3 Installation

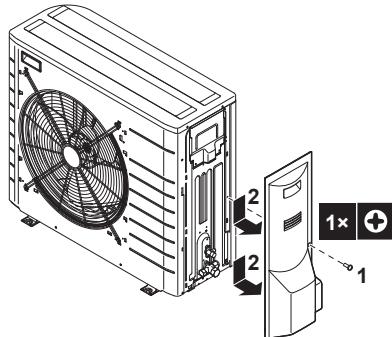
3.1 Opening the units

3.1.1 To open the outdoor unit



DANGER: RISK OF ELECTROCUTION

3 Installation



3.2 Mounting the outdoor unit

3.2.1 To provide the installation structure

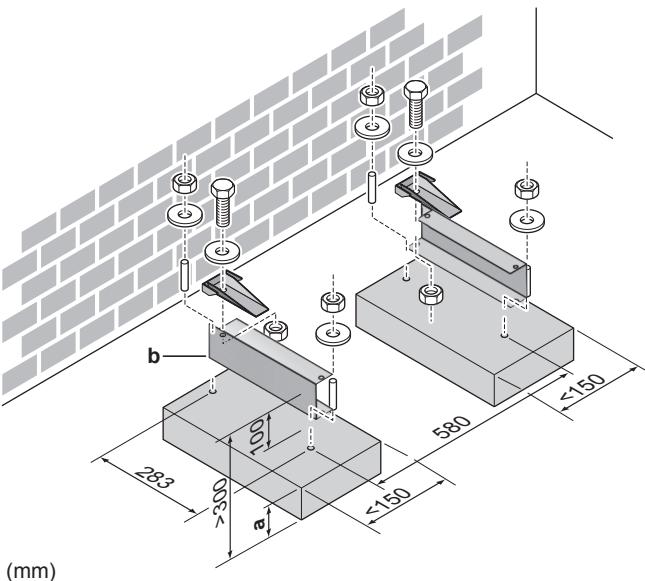
If the unit is installed directly on the floor, prepare 4 sets of M8 or M10 anchor bolts, nuts and washers (field supply) as follows:

INFORMATION

The maximum height of the upper protruding part of the bolts is 15 mm.

NOTICE

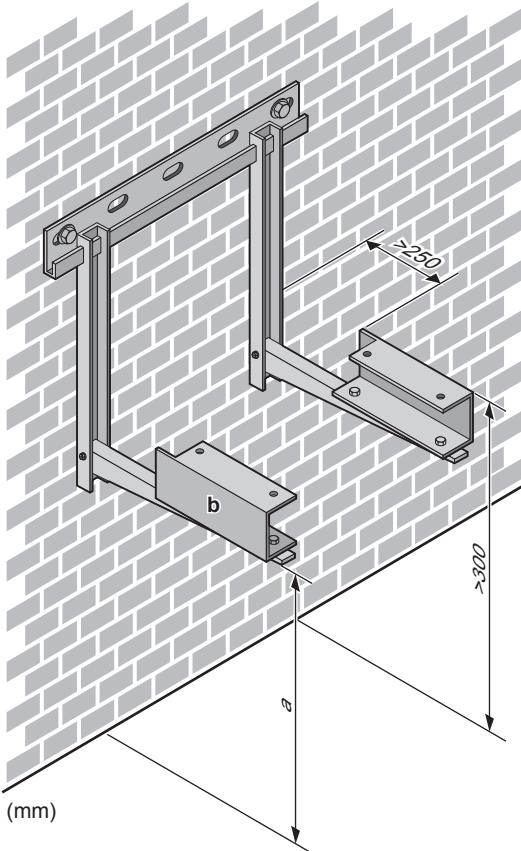
Fix the outdoor unit to the foundation bolts using nuts with resin washers (a). If the coating on the fastening area is stripped off, the nuts rust easily.



(mm)

- a** Maximum snowfall height
- b** EKFT008CA option kit

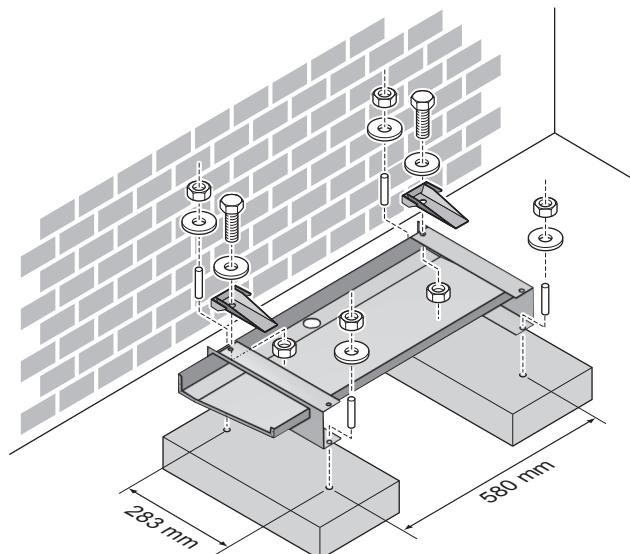
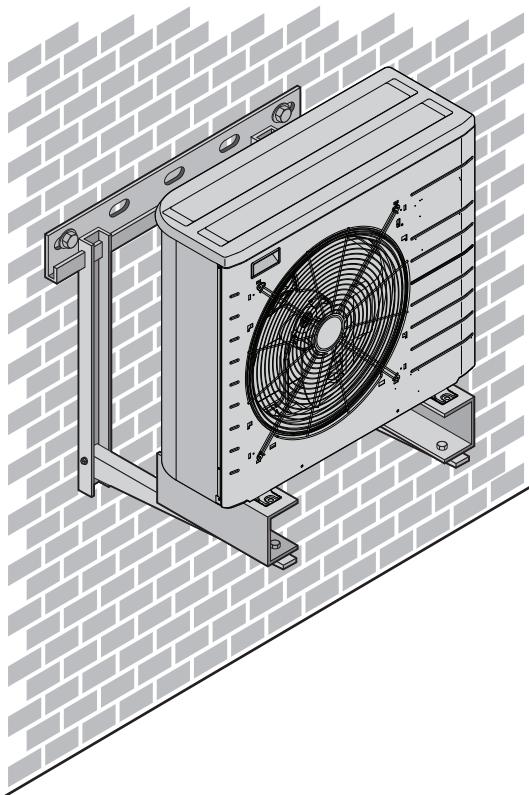
If the unit is installed on brackets to the wall, it is recommended to use the EKFT008CA option kit and to install the unit as follows:



1

- a** Maximum snowfall height
- b** EKFT008CA option kit

In any case, provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the maximum expected level of snow. In this case, it is recommended to construct a pedestal, and on this pedestal install the EKFT008CA option kit.



3.2.2 To provide drainage

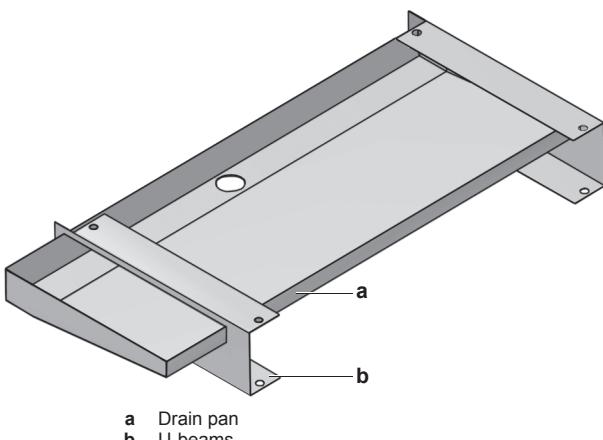
Make sure that condensation water can be evacuated properly.



NOTICE

If the drain holes of the outdoor unit are blocked up, provide space of at least 300 mm below the outdoor unit.

An additional drain pan kit (EKDP008CA) can be used to gather the drain water. The drain pan kit consists of:



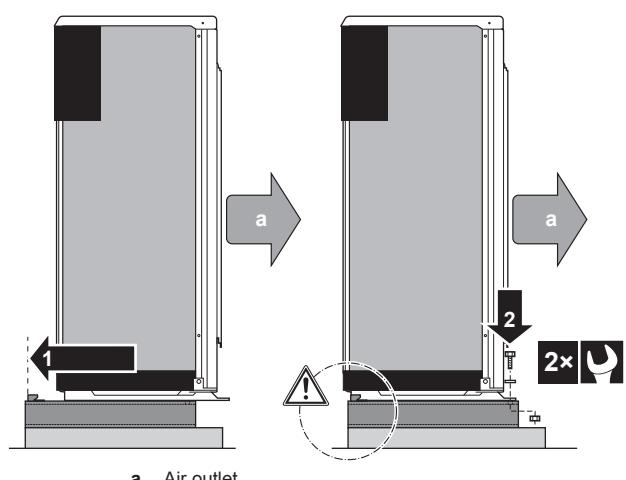
3.2.3 To install the outdoor unit



CAUTION

Do NOT remove the protective cardboard before the unit is installed properly.

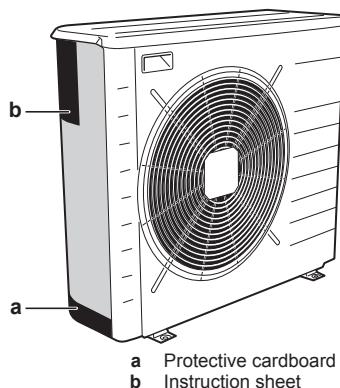
- 1 Lift the outdoor unit as described in "2.1.1 To remove the accessories from the outdoor unit" on page 3.
- 2 Install the outdoor unit as follows:



NOTICE

The pedestal MUST be aligned with the backside of the U-beam.

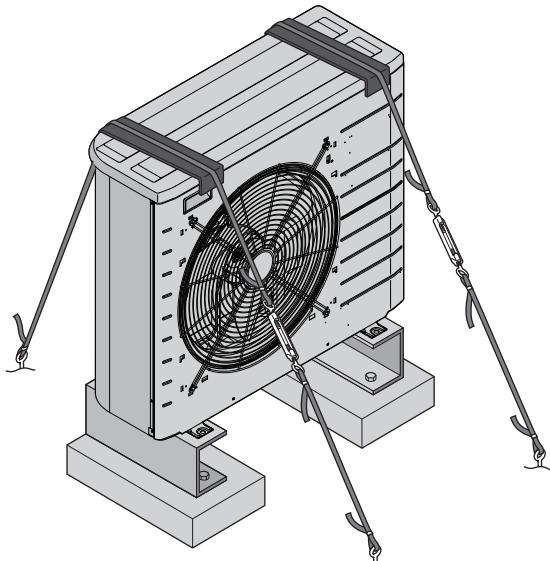
- 3 Remove the protective cardboard and instruction sheet.



3 Installation

3.2.4 To prevent the outdoor unit from falling over

- 1 Prepare 2 cables as indicated in the following illustration (field supply).
- 2 Place the 2 cables over the outdoor unit.
- 3 Insert a rubber sheet between the cables and the outdoor unit to prevent the cable from scratching the paint (field supply).
- 4 Attach the cable's ends. Tighten those ends.



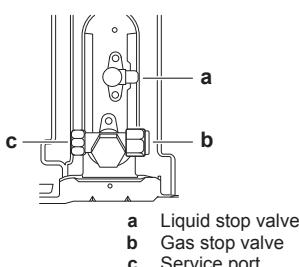
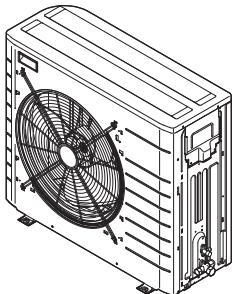
3.3 Connecting the refrigerant piping



DANGER: RISK OF BURNING

3.3.1 To connect the refrigerant piping to the outdoor unit

- 1 Connect the liquid refrigerant connection from the indoor unit to the liquid stop valve of the outdoor unit.



- 2 Connect the gas refrigerant connection from the indoor unit to the refrigerant stop valve of the outdoor unit.

3.4 Checking the refrigerant piping

3.4.1 To check for leaks



NOTICE

Do NOT exceed the unit's maximum working pressure (see "PS High" on the unit name plate).



NOTICE

Make sure to use a recommended bubble test solution from your wholesaler. Do not use soap water, which may cause cracking of flare nuts (soap water may contain salt, which absorbs moisture that will freeze when the piping gets cold), and/or lead to corrosion of flared joints (soap water may contain ammonia which causes a corrosive effect between the brass flare nut and the copper flare).

- 1 Charge the system with nitrogen gas up to a gauge pressure of at least 200 kPa (2 bar). It is recommended to pressurize to 3000 kPa (30 bar) in order to detect small leaks.
- 2 Check for leaks by applying the bubble test solution to all connections.
- 3 Discharge all nitrogen gas.

3.4.2 To perform vacuum drying

- 1 Vacuum the system until the pressure on the manifold indicates -0.1 MPa (-1 bar).
- 2 Leave as is for 4-5 minutes and check the pressure:

If the pressure...	Then...
Does not change	There is no moisture in the system. This procedure is finished.
Increases	There is moisture in the system. Go to the next step.

- 3 Evacuate for at least 2 hours to a pressure on the manifold of -0.1 MPa (-1 bar).
- 4 After turning OFF the pump, check the pressure for at least 1 hour.
- 5 If you do NOT reach the target vacuum or cannot maintain the vacuum for 1 hour, do the following:
 - Check for leaks again.
 - Perform vacuum drying again.



Be sure to open the gas stop valve after piping installation and vacuuming. Running the system with the valve closed, the compressor may break down.

3.5 Charging refrigerant

3.5.1 To determine the additional refrigerant amount

If the total liquid piping length is...	Then...
$\leq 10 \text{ m}$	Do NOT add additional refrigerant.
$> 10 \text{ m}$	$R = (\text{total length (m)} \text{ of liquid piping} - 10 \text{ m}) \times 0.020$ $R = \text{Additional charge (kg)} (\text{rounded in units of } 0.1 \text{ kg})$



INFORMATION

Piping length is the one way length of liquid piping.

3.5.2 To charge refrigerant



WARNING

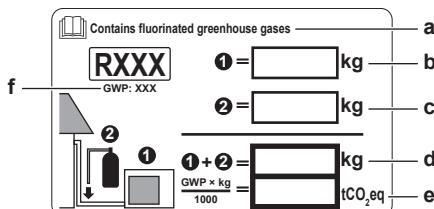
- Only use R410A as refrigerant. Other substances may cause explosions and accidents.
- R410A contains fluorinated greenhouse gases. Its global warming potential (GWP) value is 2087.5. Do NOT vent these gases into the atmosphere.
- When charging refrigerant, always use protective gloves and safety glasses.

Prerequisite: Before charging refrigerant, make sure the refrigerant piping is connected and checked (leak test and vacuum drying).

- Connect the refrigerant cylinder to the service port.
- Charge the additional refrigerant amount.
- Open the gas stop valve.

3.5.3 To fix the fluorinated greenhouse gases label

- Fill in the label as follows:



- If a multilingual fluorinated greenhouse gases label is delivered with the unit (see accessories), peel off the applicable language and stick it on top of a.
- Factory refrigerant charge: see unit name plate
- Additional refrigerant amount charged
- Total refrigerant charge
- Greenhouse gas emissions of the total refrigerant charge expressed as tonnes CO₂-equivalent
- GWP = Global warming potential



NOTICE

In Europe, the **greenhouse gas emissions** of the total refrigerant charge in the system (expressed as tonnes CO₂-equivalent) is used to determine the maintenance intervals. Follow the applicable legislation.

Formula to calculate the greenhouse gas emissions:
GWP value of the refrigerant × Total refrigerant charge [in kg] / 1000

- Fix the label on the inside of the outdoor unit near the gas and liquid stop valves.

3.6 Connecting the electrical wiring



DANGER: RISK OF ELECTROCUTION

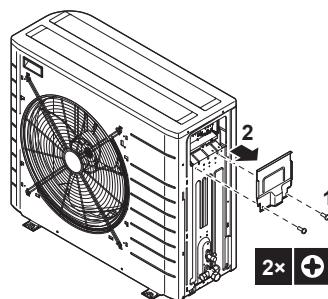


WARNING

ALWAYS use multicore cable for power supply cables.

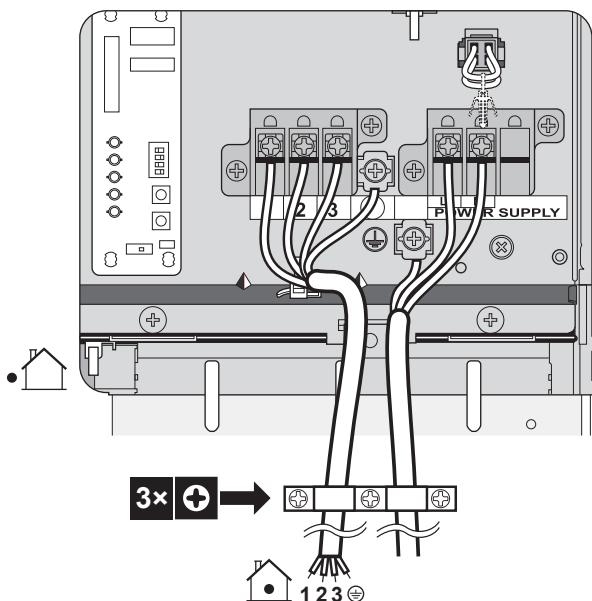
3.6.1 To connect the electrical wiring on the outdoor unit

- Remove the 2 switch box cover screws.
- Remove the switch box cover.



3 Open the wire clamp.

4 Connect the interconnection cable and power supply as follows:

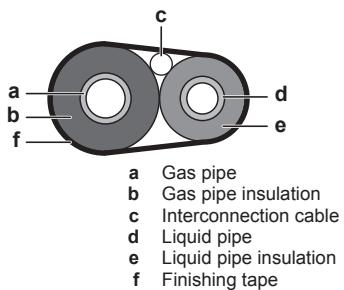


5 Install the switch box cover.

3.7 Finishing the outdoor unit installation

3.7.1 To finish the outdoor unit installation

- Insulate and fix the refrigerant piping and interconnection cable as follows:



- Install the service cover.

4 Starting up the outdoor unit

See the indoor unit installation manual for configuration and commissioning of the system.

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